

Work Order ID 51879

Tuesday, September 08, 2009 2:54:37 PM



Page 1

Item ID:	DSK078	Accept		Setup	Start	
Revision ID:	A					
Item Name:	D2893-1 TURNING DETAIL				Stop	
Start Date:	9/16/2009	Start Qty:	10.00			
Required Date:	9/16/2009	Req'd Qty:	10.00			
Reference:						

Approvals:	Process Plan:		Date:	09-9-08	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSK078	Rev A								

100		MORI SEIKI CNC LATHE LARGE	0.00						
	Mori Seiki	Memo	0.00		09.09.18	10	0		
	Mori Seiki CNC Lathe Large	Turn blank as per Folio FA081							

110		QC2- Inspect parts off machine FAI/FAIB	0.00						
	QC	Memo	0.00		09.09.18	10	0		
	Quality Control								

120		QC8- Inspect parts - second check	0.00						
	QC	Memo	0.00		09/09/23	10	0		
	Quality Control								

Work Order ID 51879

Tuesday, September 08, 2009 2:54:37 PM

Page 2

Item ID: DSK078

Accept

Revision ID: A

Item Name: D2893-1 TURNING DETAIL

Start Date: 9/16/2009 Start Qty: 10.00

Required Date: 9/16/2009 Req'd Qty: 10.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Packaging

Memo

Identify and Stock in Kanban Location: CNC

0.00

0.00

09.09.21 (10)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

09/09/23 HJ

MF 09-09-23

Picklist Print

Page 1

Tuesday, September 08, 2009 2:54:43 PM

Work Order ID: 51879



Parent Item: DSK078RevA



Parent Item Name: D2893-1 TURNING DETAIL

Start Date: 9/16/2009

Required Date: 9/16/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D6104-005RevB		Manufactured	No				Each	10.0000	10.0000			

Round Billet, 17-4

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

10

rd 09.09.21 48092 /

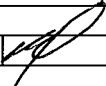
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DART AEROSPACE LTD		Work Order:	51879
Description: Turning Detail for D2893-1		Part Number:	DSK078
Inspection Dwg: DSK078		Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET



☒ First Article
 ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.707	2.712		2.710	2.710	2.710	2.710	2.710
B	4.946	4.966		4.956	4.956	4.956	4.956	4.956
C	3.064	3.084		3.074	3.074	3.074	3.074	3.074
D	0.718	0.738		.728	.728	.728	.728	.728
E	0.090	0.110		.100	.100	.100	.100	.100
F	2.934	2.954		2.944	2.944	2.944	2.944	2.944
G	2.166	2.186		2.176	2.176	2.176	2.176	2.176
H	3.890	3.910		3.900	3.900	3.900	3.900	3.900
I	0.914	0.934		.924	.924	.924	.924	.924
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.109	0.129		.119	.119	.119	.119	.119
L								
M								
N								
O								
P								

Measured by: 
Date: 09.09.18

Audited by: 
Date: 09/09/23

Prototype Approval:
Date:

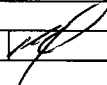
Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM 	

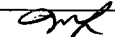
DART AEROSPACE LTD		Work Order:	51879
Description: Turning Detail for D2893-1		Part Number:	DSK078
Inspection Dwg: DSK078 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET



☒ First Article ☐ Prototype

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Measured by:  **Date:** 09.09.18

Audited by:  **Date:** 09/09/23

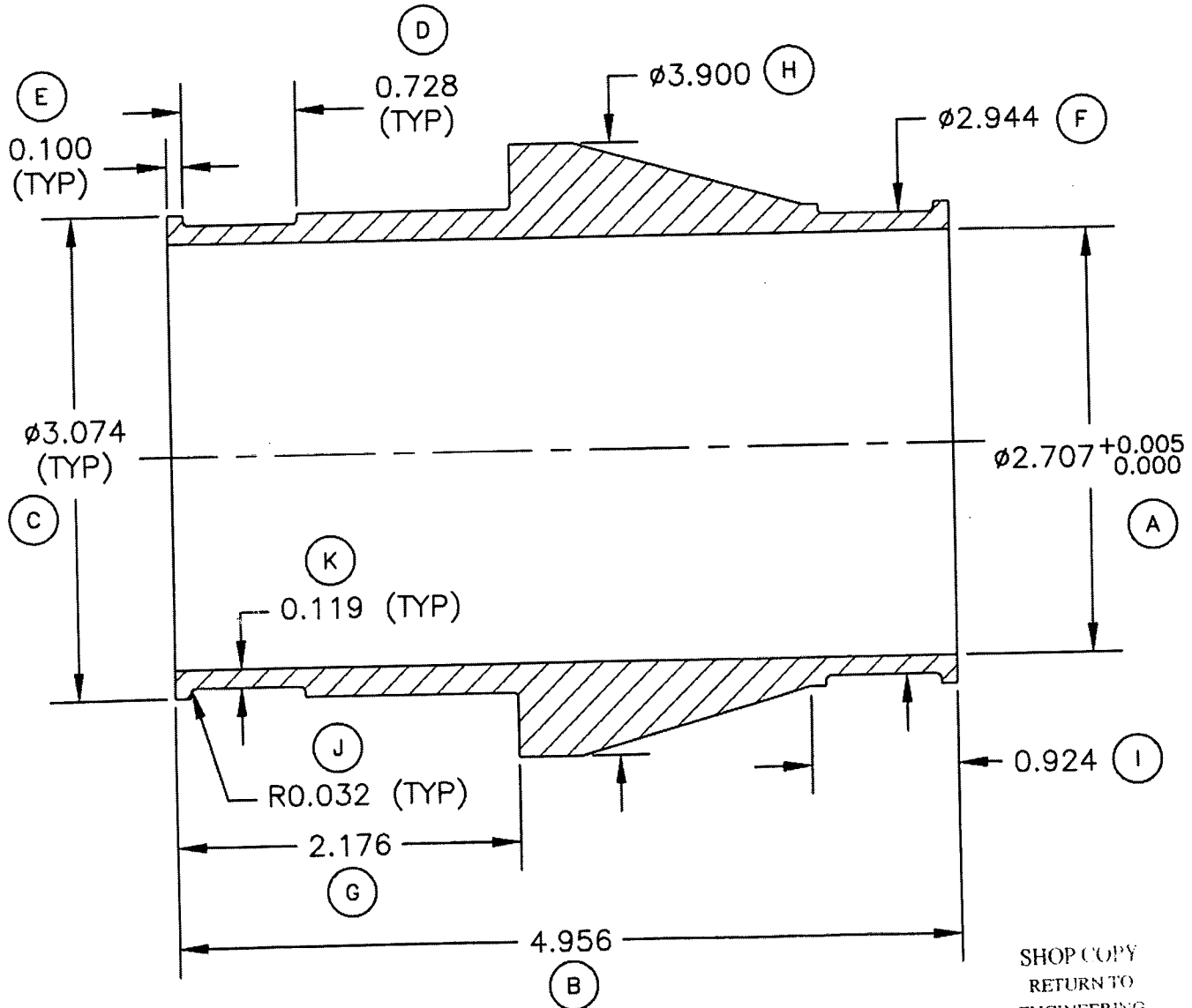
Prototype Approval: _____ **Date:** _____

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM 	



DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. DSK 078	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2893-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01



D2893-1 TURNING DETAIL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 51879

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